

SAFETY DATA SHEET

Section 1. Identification

Product identifier : 1250089298
Product name : 100L1R BPO Hardener Paste Red
Date of issue : 29 March 2023
Version : 6.05

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Coating component.
Uses advised against : Not for sale to or use by consumers.

Supplier's details : Axalta Coating Systems Australia Pty Limited
16 Darling Street, Marsden Park, NSW 2765, Australia

Product information : +61 (0)2 8818 4300 <http://www.axalta.com.au>

Emergency telephone number : Poisons Information Center: 131 126; Emergency Phone Transport: 1800 089 766

Section 2. Hazard(s) identification

Classified as **HAZARDOUS** according to the GHS criteria under Australian Work Health Safety (WHS) Act 2011.

Classified as **DANGEROUS GOODS** according to the Australian Dangerous Goods (ADG).

Classification of the substance or mixture : ORGANIC PEROXIDES - Type E
SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A
SKIN SENSITISATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

GHS label elements

Hazard pictograms :



Signal word : **WARNING**

Hazard statements : **H242 - Heating may cause a fire.**
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H373 - May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P234 - Keep only in original packaging.
P260 - Do not breathe dust.
P280 - Wear protective gloves, protective clothing and eye or face protection.

Section 2. Hazard(s) identification

- Response** : P314 - Get medical advice/attention if you feel unwell.
P362 + P364 - Take off contaminated clothing and wash it before reuse.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice or attention.
- Storage** : P403 - Store in a well-ventilated place.
P420 - Store separately.
- Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Supplemental label elements** : Not applicable.
- Other hazards which do not result in classification** : None known.

Section 3. Composition and ingredient information

Substance/mixture : Mixture

Ingredient name	% (w/w)	CAS number
dibenzoyl peroxide	30 - <60	94-36-0
ethanediol	5 - <10	107-21-1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
irritation
redness
Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments : No specific treatment.
Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : Runoff to sewer may create fire or explosion hazard. This material increases the risk of fire and may aid combustion. Heating may cause a fire. May re-ignite itself after fire is extinguished. Hazardous decomposition may occur.

Section 5. Firefighting measures

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Hazchem code** : 1W

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

- Small spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Avoid contamination with reactive substances. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid contamination with reactive substances. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Use only with adequate ventilation. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment.

Section 7. Handling and storage

Use only non-sparking tools. Keep away from clothing, incompatible materials and combustible materials. Temperature control may be required. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: To avoid the risk of formation of shock-sensitive crystals or loss of stability, it is important to store the product within the recommended temperature range. Temperature control may be required. Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store at temperatures not exceeding 30°C/86°F. Eliminate all ignition sources. Separate from reducing agents and combustible materials. Keep away from rust, iron and copper. Keep container tightly closed and sealed until ready for use. Prevent product contamination. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
dibenzoyl peroxide	Safe Work Australia (Australia, 12/2019). Skin sensitiser. TWA: 5 mg/m ³ 8 hours.
ethanediol	Safe Work Australia (Australia, 12/2019). [Ethylene glycol] Absorbed through skin. TWA: 10 mg/m ³ 8 hours. Form: Particulate STEL: 104 mg/m ³ 15 minutes. Form: Vapour TWA: 52 mg/m ³ 8 hours. Form: Vapour TWA: 20 ppm 8 hours. Form: Vapour STEL: 40 ppm 15 minutes. Form: Vapour

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. Use with adequate ventilation.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Section 8. Exposure controls and personal protection

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Solid.
- Colour** : Diverse.
- Odour** : Not available.
- Odour threshold** : Not available.
- pH** : Not applicable.
- Melting point** : Not applicable.
- Boiling point** : 100 to 100.1°C (212 to 212.2°F)
- Flash point** : Closed cup: Not applicable.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapour pressure** : 0.44 kPa (3.3 mm Hg)
- Vapour density** : Not applicable.
- Density** : 1.17 g/cm³

Section 9. Physical and chemical properties

Solubility(ies) :

Media	Result
cold water	Soluble

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature : 80°C (176°F)

Decomposition temperature : Not applicable.

SADT : 50°C (122°F)

Viscosity : Dynamic: >800 mPa·s (>800 cP)
Kinematic: >684 mm²/s (>684 cSt)

Flow time (ISO 2431) : Not available.

Section 10. Stability and reactivity

Reactivity : This product, in laboratory testing, neither detonates nor deflagrates and only shows low or no effect when heated under confinement.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Hazardous reactions or instability may occur under certain conditions of storage or use.
Conditions may include the following:
temperature increase
high temperature
Reactions may include the following:
hazardous decomposition
risk of causing fire

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Avoid increased storage temperature.

Incompatible materials : Reactive or incompatible with the following materials:
combustible materials
reducing materials
copper
iron
rust

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
dibenzoyl peroxide	LD50 Oral	Rat	6400 mg/kg	-
ethanediol	LD50 Oral	Rat	4700 mg/kg	-

Section 11. Toxicological information

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
dibenzoyl peroxide	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
ethanediol	Skin - Mild irritant	Rabbit	-	555 mg	-

Sensitisation

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
ethanediol	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
BENZOCLEAN 50 SE	Category 2	-	-

Aspiration hazard

Not available.

Information on likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness
Inhalation : No specific data.

Section 11. Toxicological information

- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

- General** : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
dibenzoyl peroxide	EC10 0.001 mg/l	Daphnia	21 days
	EC50 0.06 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
ethanediol	EC50 0.11 mg/l	Daphnia	48 hours
	LC50 0.06 mg/l	Fish	96 hours
	Acute LC50 6900000 µg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 41000 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 8050000 µg/l Fresh water	Fish - Pimephales promelas	96 hours

Persistence and degradability

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
dibenzoyl peroxide	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
dibenzoyl peroxide	3.2	-	low
ethanediol	-1.36	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADG	IMDG	IATA
UN number	UN3108	UN3108	UN3108
UN proper shipping name	ORGANIC PEROXIDE TYPE E, SOLID		
Transport hazard class(es)	5.2 	5.2  	5.2 
Packing group	-	-	-
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

Section 14. Transport information

IMDG	: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. Emergency schedules F-J, S-R Special provisions 122, 274
IATA	: The environmentally hazardous substance mark may appear if required by other transportation regulations. Quantity limitation Passenger and Cargo Aircraft: 10 kg. Packaging instructions: . Cargo Aircraft Only: 25 kg. Packaging instructions: . Limited Quantities - Passenger Aircraft: Forbidden. Packaging instructions: . Special provisions A20, A802
Hazchem code	: 1W

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

Section 15. Regulatory information

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Section 16. Any other relevant information

History

Date of issue : 29 March 2023

Key to abbreviations : ACGIH = Association Advancing Occupational and Environmental Health
ADG = Australian Dangerous Goods
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
DFG = Deutsche Forschungsgemeinschaft, German research funding organization
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MAK value = Maximum Permissible Concentration
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
STEL = Short-Term Exposure Limit
TLV = Threshold Limit Value
TWA = Time-Weighted Average

▀ Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Any other relevant information

This product is intended for industrial use only.

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